



# FORETS

CARBURE MONOBLOC

## CLASSIQUES

*Sélection*





## FORETS CARBURE MONOBLOC 2 LEVRES DIN 1897

Courts

Non-revêtus ou Revêtement pour matériaux trempés, collants et tendres



Solid carbide short drills - 2 flutes - Uncoated or Coating for steels and stainless steels



Brocas cortas MD integral - 2 labios - Sin o con Recubrimiento para aceros e inox



Punte corti MD integrale - 2 taglienti - Non rivestiti o Rivestimento per acciai ed acciai inossidabili



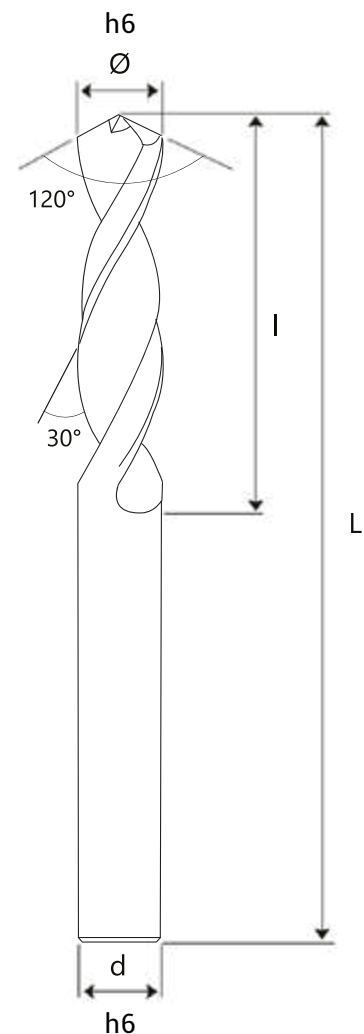
VHM kurze Spiralbohrer - 2 Schneiden - Unbeschichtet oder Beschichtung für Stähle und Edelstähle



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| Ø           | d   | L   | l  | Z |
|-------------|-----|-----|----|---|
| 0.7 → 1     | d=Ø | 26  | 6  | 2 |
| 1.1         | d=Ø | 28  | 7  | 2 |
| 1.2 & 1.3   | d=Ø | 30  | 8  | 2 |
| 1.4 & 1.5   | d=Ø | 32  | 9  | 2 |
| 1.6 & 1.7   | d=Ø | 34  | 10 | 2 |
| 1.8 & 1.9   | d=Ø | 36  | 11 | 2 |
| 2           | d=Ø | 38  | 12 | 2 |
| 2.1         | d=Ø | 38  | 12 | 2 |
| 2.2 & 2.3   | d=Ø | 40  | 13 | 2 |
| 2.4 & 2.5   | d=Ø | 43  | 14 | 2 |
| 2.6         | d=Ø | 43  | 14 | 2 |
| 2.7 → 2.9   | d=Ø | 46  | 16 | 2 |
| 3           | d=Ø | 46  | 16 | 2 |
| 3.1 → 3.3   | d=Ø | 49  | 18 | 2 |
| 3.4 & 3.5   | d=Ø | 52  | 20 | 2 |
| 3.6 & 3.7   | d=Ø | 52  | 20 | 2 |
| 3.8 → 4     | d=Ø | 55  | 22 | 2 |
| 4.1 & 4.2   | d=Ø | 55  | 22 | 2 |
| 4.3 → 4.5   | d=Ø | 58  | 24 | 2 |
| 4.6 & 4.7   | d=Ø | 58  | 24 | 2 |
| 4.8 → 5     | d=Ø | 62  | 26 | 2 |
| 5.1 → 5.3   | d=Ø | 62  | 26 | 2 |
| 5.4 → 6     | d=Ø | 66  | 28 | 2 |
| 6.1 → 6.5   | d=Ø | 70  | 31 | 2 |
| 6.6 & 6.7   | d=Ø | 70  | 31 | 2 |
| 6.8 & 6.9   | d=Ø | 74  | 34 | 2 |
| 7 → 7.5     | d=Ø | 74  | 34 | 2 |
| 7.6 → 8     | d=Ø | 79  | 37 | 2 |
| 8.1 → 8.5   | d=Ø | 79  | 37 | 2 |
| 8.6 → 9     | d=Ø | 84  | 40 | 2 |
| 9.1 → 9.5   | d=Ø | 84  | 40 | 2 |
| 9.6 → 10    | d=Ø | 89  | 43 | 2 |
| 10.1 → 10.6 | d=Ø | 89  | 43 | 2 |
| 10.7 → 11   | d=Ø | 95  | 47 | 2 |
| 11.1 → 11.8 | d=Ø | 95  | 47 | 2 |
| 11.9 & 12   | d=Ø | 102 | 51 | 2 |
| 12.1 → 13   | d=Ø | 102 | 51 | 2 |
| 14          | d=Ø | 111 | 56 | 2 |
| 14.5        | d=Ø | 111 | 56 | 2 |
| 15          | d=Ø | 115 | 58 | 2 |
| 16          | d=Ø | 115 | 58 | 2 |
| 17          | d=Ø | 119 | 60 | 2 |
| 18          | d=Ø | 123 | 62 | 2 |
| 20          | d=Ø | 131 | 66 | 2 |



Ex. ref. Ø0.70 = FOC500-000.700



## FORETS CARBURE MONOBLOC 2 LEVRES

### DIN 1897 - 5/100 mm

Courts

Non-revêtus ou Revêtement pour matériaux trempés, collants et tendres



Solid carbide short drills - 2 flutes - Uncoated or Coating for steels and stainless steels



Brocas cortas MD integral - 2 labios - Sin o con Recubrimiento para aceros e inox



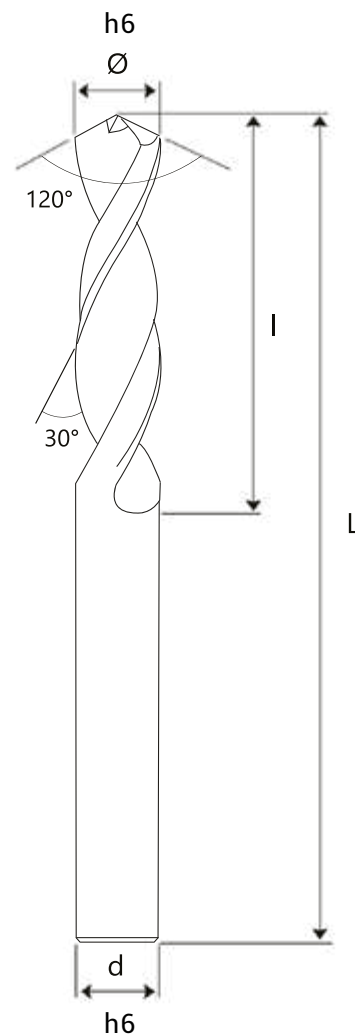
Punte corti MD integrale - 2 taglienti - Non rivestiti o Rivestimento per acciai ed acciai inossidabili



VHM kurze Spiralbohrer - 2 Schneiden - Unbeschichtet oder Beschichtung für Stähle und Edelstähle



| Ø             | d   | L   | l  | Z |
|---------------|-----|-----|----|---|
| 0.75 → 0.95   | d=Ø | 26  | 6  | 2 |
| 1.05          | d=Ø | 28  | 7  | 2 |
| 1.15 & 1.25   | d=Ø | 30  | 8  | 2 |
| 1.35 & 1.45   | d=Ø | 32  | 9  | 2 |
| 1.55 & 1.65   | d=Ø | 34  | 10 | 2 |
| 1.75 & 1.85   | d=Ø | 36  | 11 | 2 |
| 1.95 & 2.05   | d=Ø | 38  | 12 | 2 |
| 2.15 & 2.25   | d=Ø | 40  | 13 | 2 |
| 2.35 → 2.55   | d=Ø | 43  | 14 | 2 |
| 2.65 → 2.95   | d=Ø | 46  | 16 | 2 |
| 3.05 → 3.25   | d=Ø | 49  | 18 | 2 |
| 3.35 & 3.45   | d=Ø | 52  | 20 | 2 |
| 3.55 & 3.65   | d=Ø | 52  | 20 | 2 |
| 3.75 → 3.95   | d=Ø | 55  | 22 | 2 |
| 4.05 & 4.15   | d=Ø | 55  | 22 | 2 |
| 4.25 → 4.45   | d=Ø | 58  | 24 | 2 |
| 4.55 & 4.65   | d=Ø | 58  | 24 | 2 |
| 4.75 → 4.95   | d=Ø | 62  | 26 | 2 |
| 5.05 → 5.25   | d=Ø | 62  | 26 | 2 |
| 5.35 → 5.95   | d=Ø | 66  | 28 | 2 |
| 6.05 → 6.45   | d=Ø | 70  | 31 | 2 |
| 6.55 & 6.65   | d=Ø | 70  | 31 | 2 |
| 6.75 & 6.85   | d=Ø | 74  | 34 | 2 |
| 6.95 → 7.45   | d=Ø | 74  | 34 | 2 |
| 7.55 → 7.95   | d=Ø | 79  | 37 | 2 |
| 8.05 → 8.45   | d=Ø | 79  | 37 | 2 |
| 8.55 → 8.95   | d=Ø | 84  | 40 | 2 |
| 9.05 → 9.45   | d=Ø | 84  | 40 | 2 |
| 9.55 → 9.95   | d=Ø | 89  | 43 | 2 |
| 10.05 → 10.55 | d=Ø | 89  | 43 | 2 |
| 10.65 → 10.95 | d=Ø | 95  | 47 | 2 |
| 11.05 → 11.75 | d=Ø | 95  | 47 | 2 |
| 11.85 & 11.95 | d=Ø | 102 | 51 | 2 |
| 12.05 → 12.95 | d=Ø | 102 | 51 | 2 |



Ex. ref. Ø0.75 = FOC500-000.750



## FORETS CARBURE MONOBLOC 2 LEVRES DIN 338

Longs

Non-revêtus ou Revêtement pour matériaux trempés, collants et tendres



Solid carbide long drills - 2 flutes - Uncoated or Coating for steels and stainless steels



Brocas largas MD integral - 2 labios - Sin o con Recubrimiento para aceros e inox



Punte lunghi MD integrale - 2 taglienti - Non rivestiti o Rivestimento per acciai ed acciai inossidabili



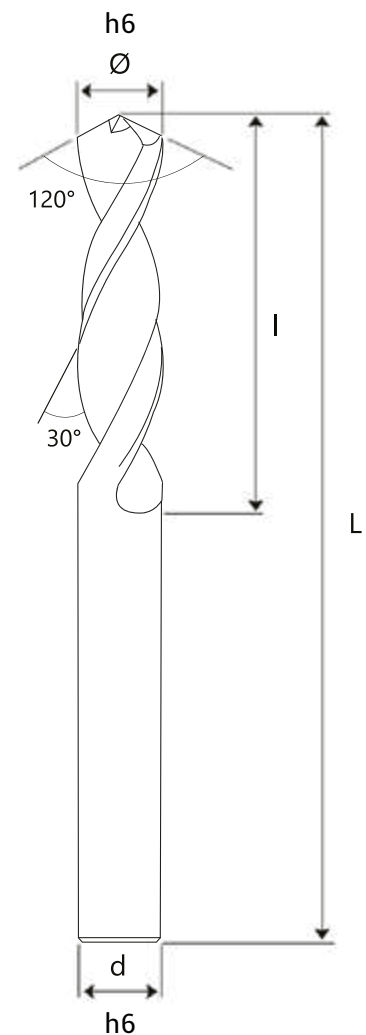
VHM lange Spiralbohrer - 2 Schneiden - Unbeschichtet oder Beschichtung für Stähle und Edelstähle



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| Ø           | d   | L   | l  | Z |
|-------------|-----|-----|----|---|
| 0.7         | d=Ø | 28  | 9  | 2 |
| 0.8         | d=Ø | 30  | 10 | 2 |
| 0.9         | d=Ø | 32  | 11 | 2 |
| 1           | d=Ø | 34  | 12 | 2 |
| 1.1         | d=Ø | 36  | 14 | 2 |
| 1.2 & 1.3   | d=Ø | 38  | 16 | 2 |
| 1.4 & 1.5   | d=Ø | 40  | 18 | 2 |
| 1.6 & 1.7   | d=Ø | 43  | 20 | 2 |
| 1.8 & 1.9   | d=Ø | 46  | 22 | 2 |
| 2           | d=Ø | 49  | 24 | 2 |
| 2.1         | d=Ø | 49  | 24 | 2 |
| 2.2 & 2.3   | d=Ø | 53  | 27 | 2 |
| 2.4 & 2.5   | d=Ø | 57  | 30 | 2 |
| 2.6         | d=Ø | 57  | 30 | 2 |
| 2.7 → 2.9   | d=Ø | 61  | 33 | 2 |
| 3           | d=Ø | 61  | 33 | 2 |
| 3.1 → 3.3   | d=Ø | 65  | 36 | 2 |
| 3.4 & 3.5   | d=Ø | 70  | 39 | 2 |
| 3.6 & 3.7   | d=Ø | 70  | 39 | 2 |
| 3.8 & 3.9   | d=Ø | 75  | 43 | 2 |
| 4           | d=Ø | 75  | 43 | 2 |
| 4.1 & 4.2   | d=Ø | 75  | 43 | 2 |
| 4.3 → 4.5   | d=Ø | 80  | 47 | 2 |
| 4.6 & 4.7   | d=Ø | 80  | 47 | 2 |
| 4.8 & 4.9   | d=Ø | 86  | 52 | 2 |
| 5           | d=Ø | 86  | 52 | 2 |
| 5.1 → 5.3   | d=Ø | 86  | 52 | 2 |
| 5.4 & 5.5   | d=Ø | 93  | 57 | 2 |
| 5.6 & 5.7   | d=Ø | 93  | 57 | 2 |
| 5.8 & 5.9   | d=Ø | 93  | 57 | 2 |
| 6           | d=Ø | 93  | 57 | 2 |
| 6.1 → 6.5   | d=Ø | 101 | 63 | 2 |
| 6.6 & 6.7   | d=Ø | 101 | 63 | 2 |
| 6.8 & 6.9   | d=Ø | 109 | 69 | 2 |
| 7           | d=Ø | 109 | 69 | 2 |
| 7.1 → 7.5   | d=Ø | 109 | 69 | 2 |
| 7.6 → 7.9   | d=Ø | 117 | 75 | 2 |
| 8           | d=Ø | 117 | 75 | 2 |
| 8.1 → 8.5   | d=Ø | 117 | 75 | 2 |
| 8.6 → 8.9   | d=Ø | 125 | 81 | 2 |
| 9           | d=Ø | 125 | 81 | 2 |
| 9.1 → 9.5   | d=Ø | 125 | 81 | 2 |
| 9.6 → 9.9   | d=Ø | 133 | 87 | 2 |
| 10          | d=Ø | 133 | 87 | 2 |
| 10.1 → 10.6 | d=Ø | 133 | 87 | 2 |
| 10.7 → 11   | d=Ø | 142 | 94 | 2 |



| Ø           | d   | L   | l   | Z |
|-------------|-----|-----|-----|---|
| 11.1 → 11.8 | d=Ø | 142 | 94  | 2 |
| 11.9 & 12   | d=Ø | 151 | 101 | 2 |
| 12.1 → 12.9 | d=Ø | 151 | 101 | 2 |
| 13          | d=Ø | 151 | 101 | 2 |
| 14          | d=Ø | 160 | 108 | 2 |
| 15          | d=Ø | 169 | 114 | 2 |
| 16          | d=Ø | 178 | 120 | 2 |
| 17          | d=Ø | 184 | 125 | 2 |
| 18          | d=Ø | 191 | 130 | 2 |
| 20          | d=Ø | 205 | 140 | 2 |

Ex. ref. Ø0.7 = FOC538-000.700



## FORETS CARBURE MONOBLOC 2 LEVRES

DIN 338 - 5/100 mm

Longs

Non-revêtus ou Revêtement pour matériaux trempés, collants et tendres



Solid carbide long drills - 2 flutes - Uncoated or Coating for steels and stainless steels



Brocas largos MD integral - 2 labios - Sin o con Recubrimiento para aceros e inox



Punte lunghi MD integrale - 2 taglienti - Non rivestiti o Rivestimento per acciai ed acciai inossidabili

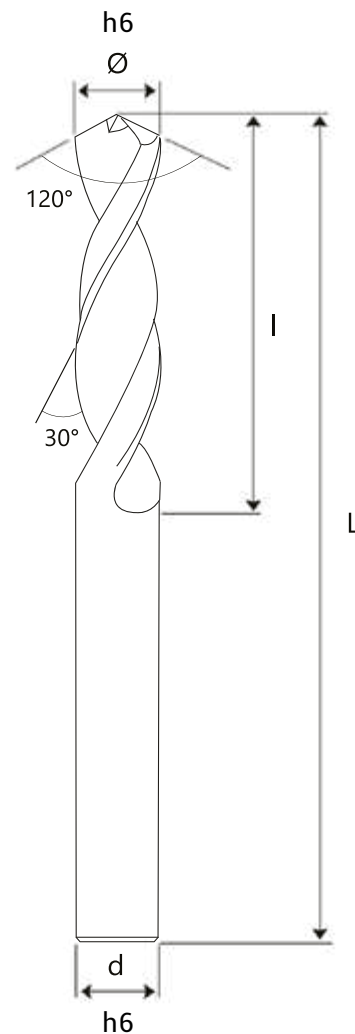


VHM lange Spiralbohrer - 2 Schneiden - Unbeschichtet oder Beschichtung für Stähle und Edelstähle



| Ø             | d   | L   | l   | Z |
|---------------|-----|-----|-----|---|
| 0.75          | d=Ø | 30  | 10  | 2 |
| 0.85          | d=Ø | 32  | 11  | 2 |
| 0.95          | d=Ø | 34  | 12  | 2 |
| 1.05          | d=Ø | 36  | 14  | 2 |
| 1.15 & 1.25   | d=Ø | 38  | 16  | 2 |
| 1.35 & 1.45   | d=Ø | 40  | 18  | 2 |
| 1.55 & 1.65   | d=Ø | 43  | 20  | 2 |
| 1.75 & 1.85   | d=Ø | 46  | 22  | 2 |
| 1.95 & 2.05   | d=Ø | 49  | 24  | 2 |
| 2.15 & 2.25   | d=Ø | 53  | 27  | 2 |
| 2.35 & 2.45   | d=Ø | 57  | 30  | 2 |
| 2.55          | d=Ø | 57  | 30  | 2 |
| 2.65 → 2.95   | d=Ø | 61  | 33  | 2 |
| 3.05 → 3.25   | d=Ø | 65  | 36  | 2 |
| 3.35 & 3.45   | d=Ø | 70  | 39  | 2 |
| 3.55 & 3.65   | d=Ø | 70  | 39  | 2 |
| 3.75 & 3.85   | d=Ø | 75  | 43  | 2 |
| 3.95 → 4.15   | d=Ø | 75  | 43  | 2 |
| 4.25 → 4.45   | d=Ø | 80  | 47  | 2 |
| 4.55 & 4.65   | d=Ø | 80  | 47  | 2 |
| 4.75 & 4.85   | d=Ø | 86  | 52  | 2 |
| 4.95 → 5.25   | d=Ø | 86  | 52  | 2 |
| 5.35 & 5.45   | d=Ø | 93  | 57  | 2 |
| 5.55 → 5.95   | d=Ø | 93  | 57  | 2 |
| 6.05 → 6.45   | d=Ø | 101 | 63  | 2 |
| 6.55 & 6.65   | d=Ø | 101 | 63  | 2 |
| 6.75 → 7.45   | d=Ø | 109 | 69  | 2 |
| 7.55 → 8.45   | d=Ø | 117 | 75  | 2 |
| 8.55 → 9.45   | d=Ø | 125 | 81  | 2 |
| 9.55 → 10.55  | d=Ø | 133 | 87  | 2 |
| 10.65 → 11.75 | d=Ø | 142 | 94  | 2 |
| 11.85 → 12.95 | d=Ø | 151 | 101 | 2 |

Ex. ref. Ø0.75 = FOC538-000.750





# FORETS CARBURE MONOBLOC 3 LEVRES SIMILAIRES DIN 6539

Courts

Non-revêtus ou Revêtement pour matériaux trempés, collants et tendres



Solid carbide short drills - 3 flutes - Uncoated or Coating for steels and stainless steels



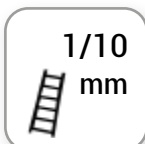
Brocas cortas MD integral - 3 labios - Sin o con Recubrimiento para aceros e inox



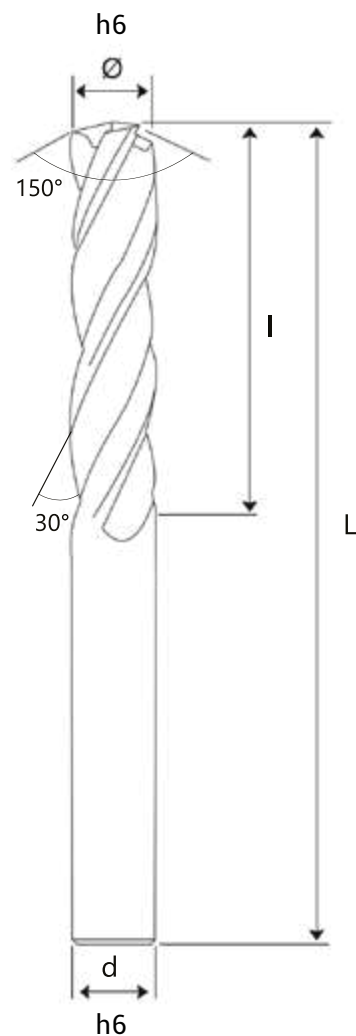
Punte corti MD integrale - 3 taglienti - Non rivestiti o Rivestimento per acciai ed acciai inossidabili



VHM kurze Spiralbohrer - 3 Schneiden - Unbeschichtet oder Beschichtung für Stähle und Edelstähle



| Ø           | d   | L   | l  | Z |
|-------------|-----|-----|----|---|
| 3           | d=Ø | 46  | 22 | 3 |
| 3.1 → 3.3   | d=Ø | 49  | 24 | 3 |
| 3.4 → 3.7   | d=Ø | 52  | 27 | 3 |
| 3.8 & 3.9   | d=Ø | 55  | 30 | 3 |
| 4           | d=Ø | 55  | 30 | 3 |
| 4.1 & 4.2   | d=Ø | 55  | 30 | 3 |
| 4.3 → 4.7   | d=Ø | 58  | 32 | 3 |
| 4.8 & 4.9   | d=Ø | 62  | 35 | 3 |
| 5           | d=Ø | 62  | 35 | 3 |
| 5.1 → 5.3   | d=Ø | 62  | 35 | 3 |
| 5.4 → 5.9   | d=Ø | 66  | 39 | 3 |
| 6           | d=Ø | 66  | 39 | 3 |
| 6.1 → 6.7   | d=Ø | 70  | 42 | 3 |
| 6.8 & 6.9   | d=Ø | 74  | 45 | 3 |
| 7           | d=Ø | 74  | 45 | 3 |
| 7.1 → 7.5   | d=Ø | 74  | 45 | 3 |
| 7.6 → 7.9   | d=Ø | 79  | 48 | 3 |
| 8           | d=Ø | 79  | 48 | 3 |
| 8.1 → 8.5   | d=Ø | 79  | 48 | 3 |
| 8.6 → 8.9   | d=Ø | 84  | 52 | 3 |
| 9           | d=Ø | 84  | 52 | 3 |
| 9.1 → 9.5   | d=Ø | 84  | 52 | 3 |
| 9.6 → 9.9   | d=Ø | 89  | 55 | 3 |
| 10          | d=Ø | 89  | 55 | 3 |
| 10.1 → 10.6 | d=Ø | 89  | 55 | 3 |
| 10.7 → 10.9 | d=Ø | 95  | 60 | 3 |
| 11          | d=Ø | 95  | 60 | 3 |
| 11.1 → 11.8 | d=Ø | 95  | 60 | 3 |
| 11.9 & 12   | d=Ø | 102 | 65 | 3 |
| 12.1 → 12.9 | d=Ø | 102 | 65 | 3 |
| 13          | d=Ø | 102 | 65 | 3 |
| 14          | d=Ø | 107 | 66 | 3 |
| 15          | d=Ø | 111 | 70 | 3 |
| 16          | d=Ø | 115 | 73 | 3 |
| 17          | d=Ø | 123 | 73 | 3 |
| 18          | d=Ø | 123 | 73 | 3 |
| 20          | d=Ø | 131 | 79 | 3 |



Ex. ref. Ø3.1 = FOC513-003.100