



ALESOIRS
CARBURE MONOBLOC
LUBRIFICATION
EXTERIEURE

Sélection





ALESOIRS CARBURE MONOBLOC EXTRA COURTS DIN 8089 POUR MACHINES AUTOMATIQUES

Hélice à gauche pour trous débouchants (forme B)
Queue cylindrique



Solid carbide extra short machine reamers DIN 8089 - Left hand helix for through holes



Escariadores extra cortos MD integral DIN 8089 - Hélice a izquierda para agujeros pasantes



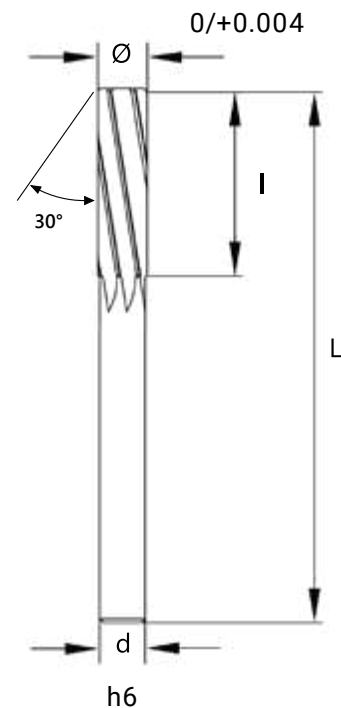
Alesatori extra corti MD integrale DIN 8089 - Spirale sinistra per fori passanti



VHM extra kurze Maschinenreibahlen DIN 8089 - Linksspiralgenutet für Durchgangsloch



Ø	+ Ø	d	L	l	Z
3.50 → 3.60	3.505	4	56	12	4
3.61 → 4.10	4.005	4	56	12	4
4.11 → 4.60	4.505	4	63	12	4
4.61 → 5.10	5.005	4	63	12	4
5.11 → 5.60	5.505	5	63	12	4
5.61 → 6.10	6.005	5	63	12	4
6.11 → 6.60	6.505	6	63	12	4
6.61 → 7.10	7.005	6	71	12	6
7.11 → 7.60	7.505	6	71	12	6
7.61 → 8.10	8.005	6	71	12	6
8.11 → 8.60	8.505	8	71	12	6
8.61 → 9.10	9.005	8	71	12	6
9.11 → 9.60	9.505	8	71	12	6
9.61 → 10.10	10.005	8	71	12	6
10.11 → 10.60		10	71	12	6
10.61 → 11.10		10	80	15	6
11.11 → 11.60		10	80	15	6
11.61 → 12.10		10	80	15	6
12.11 → 12.60		10	80	15	6
12.61 → 13.10		10	80	15	6
13.11 → 13.60		12	80	15	6
13.61 → 14.10		12	90	20	6
14.11 → 14.60		14	90	20	6
14.61 → 15.10		14	90	20	6
15.11 → 15.60		14	90	20	6
15.61 → 16.10		14	90	20	6
16.11 → 16.60		14	90	20	6
16.61 → 17.10		14	90	20	6
17.11 → 17.60		16	90	20	6
17.61 → 18.10		16	100	25	6
18.11 → 18.60		16	100	25	6
18.61 → 19.10		16	100	25	6
19.11 → 19.60		16	100	25	6
19.61 → 20.10		16	100	25	6



Ex. ref. Ø3.50 = ALC710-003.500



ALESOIRS CARBURE MONOBLOC EXTRA COURTS DIN 8089 POUR MACHINES AUTOMATIQUES

Taille droite pour trous borgnes (Forme A)
Queue cylindrique



Solid carbide extra short machine reamers DIN 8089 - Straight flutes for blind holes



Escariadores extra cortos MD integral DIN 8089 - Labios rectos para agujeros ciegos



Alesatori extra corti MD integrale DIN 8089 - Taglienti diritti per fori ciechi



VHM extra kurze Maschinenreibahlen DIN 8089 - Geradenutet für Sackloch



EUROMAC

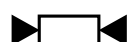


MADE IN FRANCE

SOLID
WC

DIN
8089

Fabrication

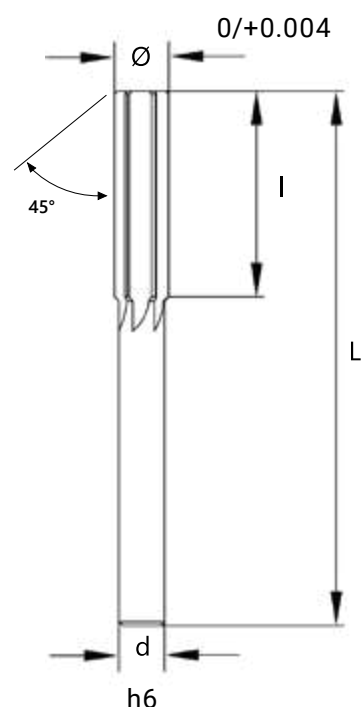


entre pointes

1/100
mm



Ø	+ Ø	d	L	I	Z
3.50 → 3.60	3.505	4	56	12	4
3.61 → 4.10	4.005	4	56	12	4
4.11 → 4.60	4.505	4	63	12	4
4.61 → 5.10	5.005	4	63	12	4
5.11 → 5.60	5.505	5	63	12	4
5.61 → 6.10	6.005	5	63	12	4
6.11 → 6.60	6.505	6	63	12	4
6.61 → 7.10	7.005	6	71	12	6
7.11 → 7.60	7.505	6	71	12	6
7.61 → 8.10	8.005	6	71	12	6
8.11 → 8.60	8.505	8	71	12	6
8.61 → 9.10	9.005	8	71	12	6
9.11 → 9.60	9.505	8	71	12	6
9.61 → 10.10	10.005	8	71	12	6
10.11 → 10.60		10	71	12	6
10.61 → 11.10		10	80	15	6
11.11 → 11.60		10	80	15	6
11.61 → 12.10		10	80	15	6
12.11 → 12.60		10	80	15	6
12.61 → 13.10		10	80	15	6
13.11 → 13.60		12	80	15	6
13.61 → 14.10		12	90	20	6
14.11 → 14.60		14	90	20	6
14.61 → 15.10		14	90	20	6
15.11 → 15.60		14	90	20	6
15.61 → 16.10		14	90	20	6
16.11 → 16.60		14	90	20	6
16.61 → 17.10		14	90	20	6
17.11 → 17.60		16	90	20	6
17.61 → 18.10		16	100	25	6
18.11 → 18.60		16	100	25	6
18.61 → 19.10		16	100	25	6
19.11 → 19.60		16	100	25	6
19.61 → 20.10		16	100	25	6



Ex. ref. Ø3.50 = ALC720-003.500

ALC 740

ALESOIRS MACHINE CARBURE MONOBLOC COURTS HELICE A GAUCHE

Pour trous débouchants



Solid carbide short machine reamers - Left hand helix for through holes



Escariadores cortos MD integral - Hélice a izquierda para agujeros pasantes



Alesatori corti MD integrale - Spirale sinistra per fori passanti



VHM kurze Maschinenreibahlen - Linksspiralgenutet für Durchgangsloch



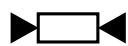
EUROMAC



MADE IN
FRANCE

SOLID
WC

Fabrication



entre pointes

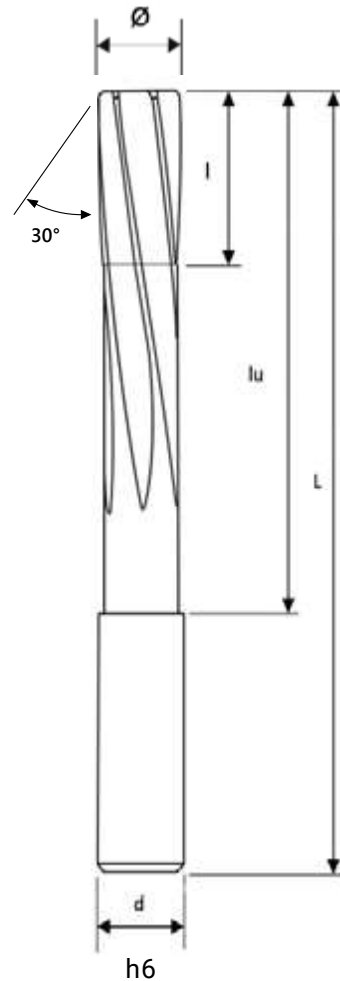
5/1000
mm



Ø	d	L	l	lu	Z
1.480 → 2.250	2	49	10	30	3
2.255 → 2.750	2.5	57	12	32	3
2.755 → 3.250	3	61	12	36	4
3.255 → 3.750	3.5	70	12	42	4
3.755 → 4.250	4	75	12	47	4
4.255 → 4.750	4	80	12	52	4
4.755 → 5.250	5	86	16	56	4
5.255 → 5.750	5	86	16	56	4
5.755 → 6.250	6	86	16	56	4
6.255 → 6.750	6	86	16	56	6
6.755 → 7.250	8	86	16	56	6
7.255 → 7.750	8	86	16	56	6
7.755 → 8.250	8	86	16	56	6
8.255 → 8.750	8	90	20	60	6
8.755 → 9.250	10	90	20	60	6
9.255 → 9.750	10	90	20	60	6
9.755 → 10.250	10	90	20	60	6
10.255 → 10.750	10	90	20	60	6
10.755 → 11.250	12	95	20	60	6
11.255 → 11.750	12	95	20	60	6
11.755 → 12.250	12	95	20	60	6
12.255 → 12.750	12	105	25	70	6
12.755 → 13.250	14	105	25	70	6
13.255 → 13.750	14	115	25	80	6
13.755 → 14.250	14	115	25	80	6
14.255 → 14.750	14	120	30	85	6
14.755 → 15.250	16	130	30	85	6
15.255 → 15.750	16	130	30	85	6
15.755 → 16.250	16	130	30	85	6
16.255 → 16.750	16	140	30	95	6
16.755 → 17.250	18	140	30	95	6
17.255 → 17.750	18	140	30	95	6
17.755 → 18.250	18	140	30	95	6
18.255 → 18.750	18	140	30	95	6
18.755 → 19.250	20	140	30	95	6
19.255 → 19.750	20	140	30	95	6
19.755 → 20.250	20	140	30	95	6

Ex. ref. Ø1.48 = ALC740-001.480

0/+0.004



ALC 750

ALESOIRS MACHINE CARBURE MONOBLOC COURTS TAILLE DROITE

Pour trous borgnes



Solid carbide short machine reamers - Straight flutes for blind holes



Escariadores cortos MD integral - Labios rectos para agujeros ciegos



Alesatori corti MD integrale - Taglienti diritti per fori ciechi



VHM kurze Maschinenreibahlen - Geradenutet für Sackloch



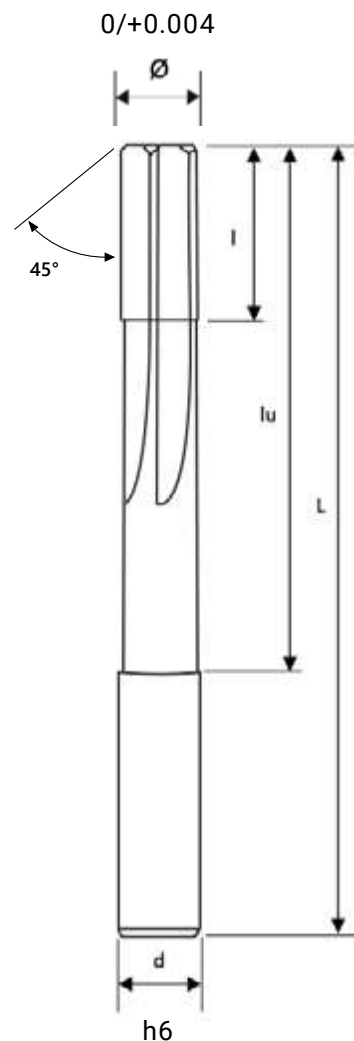
**SOLID
WC**



**5/1000
mm**

Ø	d	L	l	lu	Z
1.480 → 2.250	2	49	10	30	3
2.255 → 2.750	2.5	57	12	32	3
2.755 → 3.250	3	61	12	36	4
3.255 → 3.750	3.5	70	12	42	4
3.755 → 4.250	4	75	12	47	4
4.255 → 4.750	4	80	12	52	4
4.755 → 5.250	5	86	16	56	4
5.255 → 5.750	5	86	16	56	4
5.755 → 6.250	6	86	16	56	4
6.255 → 6.750	6	86	16	56	6
6.755 → 7.250	8	86	16	56	6
7.255 → 7.750	8	86	16	56	6
7.755 → 8.250	8	86	16	56	6
8.255 → 8.750	8	90	20	60	6
8.755 → 9.250	10	90	20	60	6
9.255 → 9.750	10	90	20	60	6
9.755 → 10.250	10	90	20	60	6
10.255 → 10.750	10	90	20	60	6
10.755 → 11.250	12	95	20	60	6
11.255 → 11.750	12	95	20	60	6
11.755 → 12.250	12	95	20	60	6
12.255 → 12.750	12	105	25	70	6
12.755 → 13.250	14	105	25	70	6
13.255 → 13.750	14	115	25	80	6
13.755 → 14.250	14	115	25	80	6
14.255 → 14.750	14	120	30	85	6
14.755 → 15.250	16	130	30	85	6
15.255 → 15.750	16	130	30	85	6
15.755 → 16.250	16	130	30	85	6
16.255 → 16.750	16	140	30	95	6
16.755 → 17.250	18	140	30	95	6
17.255 → 17.750	18	140	30	95	6
17.755 → 18.250	18	140	30	95	6
18.255 → 18.750	18	140	30	95	6
18.755 → 19.250	20	140	30	95	6
19.255 → 19.750	20	140	30	95	6
19.755 → 20.250	20	140	30	95	6

Ex. ref. Ø1.48 = ALC750-001.480





ALESOIRS MACHINE CARBURE MONOBLOC DIN 212 HELICE A GAUCHE

Pour trous débouchants



Solid carbide machine reamers DIN 212 - Left hand helix for through holes



Escariadores MD integral DIN 212 - Hélice a izquierda para agujeros pasantes



Alesatori MD integrale DIN 212 - Spirale sinistra per fori passanti

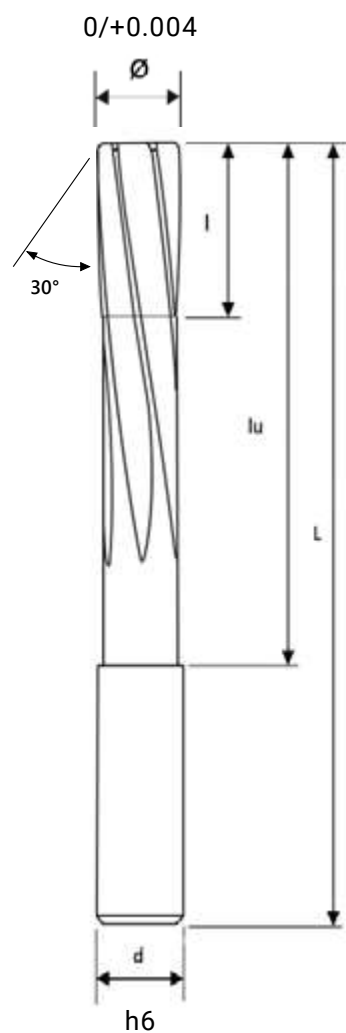


VHM Maschinenreibahlen DIN 212 - Linksspiralgenutet für Durchgangsloch



Ø	d	L	l	lu	Z
1.480 → 5.250	= ref. ALC740 page 36				
5.255 → 5.800	6	93	26	58	6
5.805 → 6.700	6	101	28	65	6
6.705 → 7.500	8	109	31	73	6
7.505 → 8.500	8	117	33	81	6
8.505 → 9.500	10	125	36	85	6
9.505 → 10.600	10	133	38	93	6
10.605 → 11.800	10	142	41	102	6
11.805 → 13.200	12	151	44	111	6
13.205 → 14.050	14	160	47	115	6
14.055 → 15.050	14	162	50	117	6
15.055 → 16.050	16	170	52	117	6
16.055 → 17.050	16	175	54	130	6
17.055 → 18.050	16	182	56	137	6
18.055 → 18.750	20	189	58	141	6
18.755 → 19.050	20	189	58	141	6
19.055 → 20.050	20	195	60	147	6

Ex. ref. Ø5.265 = ALC742-005.265





ALESOIRS MACHINE CARBURE MONOBLOC LONGS HELICE A GAUCHE

Pour trous débouchants



Solid carbide long machine reamers - Left hand helix for through holes



Escariadores largos MD integral - Hélice a izquierda para agujeros pasantes



Alesatori lunghi MD integrale - Spirale sinistra per fori passanti

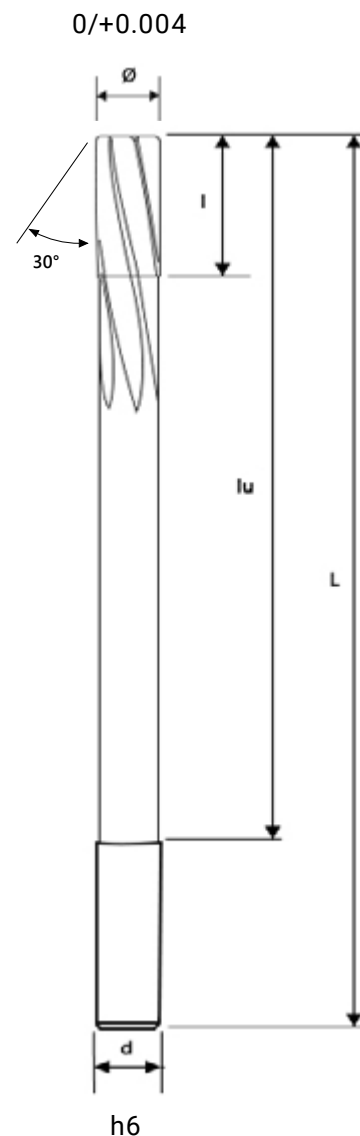


VHM lange Maschinenreibahlen - Linksspiralgenutzt für Durchgangsloch



Ø	+ Ø	d	L	l	lu	Z
2.76 → 3.25	3.005	3	95	12	70	4
3.26 → 3.75	3.505	4	95	12	70	4
3.76 → 4.25	4.005	4	105	16	80	4
4.26 → 4.75	4.505	4	105	16	80	4
4.76 → 5.25	5.005	5	115	30	90	4
5.26 → 5.75	5.505	5	115	30	90	4
5.76 → 6.25	6.005	6	130	30	100	4
6.26 → 6.75	6.505	6	130	30	100	6
6.76 → 7.25	7.005	8	140	30	110	6
7.26 → 7.75	7.505	8	140	30	110	6
7.76 → 8.25	8.005	8	160	30	130	6
8.26 → 8.75	8.505	8	160	30	130	6
8.76 → 9.25	9.005	10	160	30	130	6
9.26 → 9.75	9.505	10	160	30	130	6
9.76 → 10.25	10.005	10	190	30	150	6
10.26 → 10.75		10	190	30	150	6
10.76 → 11.25		12	190	30	150	6
11.26 → 11.75		12	190	30	150	6
11.76 → 12.25		12	220	35	170	6
12.26 → 12.75		12	220	35	170	6
12.76 → 13.25		14	220	35	170	6
13.26 → 13.75		14	220	35	170	6
13.76 → 14.25		14	220	35	170	6
14.26 → 14.75		14	220	35	170	6
14.76 → 15.25		16	220	35	170	6
15.26 → 15.75		16	220	35	170	6
15.76 → 16.25		16	230	40	180	6
16.26 → 16.75		16	230	40	180	6
16.76 → 17.25		18	230	40	180	6
17.26 → 17.75		18	230	40	180	6
17.76 → 18.25		18	230	40	180	6
18.26 → 18.75		18	230	40	180	6
18.76 → 19.25		20	230	40	180	6
19.26 → 19.75		20	230	40	180	6
19.76 → 20.25		20	230	40	180	6

Ex. ref. Ø3.76 = ALC774-003.760





ALESOIRS MACHINE CARBURE MONOBLOC LONGS TAILLE DROITE

Pour trous borgnes



Solid carbide long machine reamers - Straight flutes for blind holes



Escariadores largos MD integral - Labios rectos para agujeros ciegos



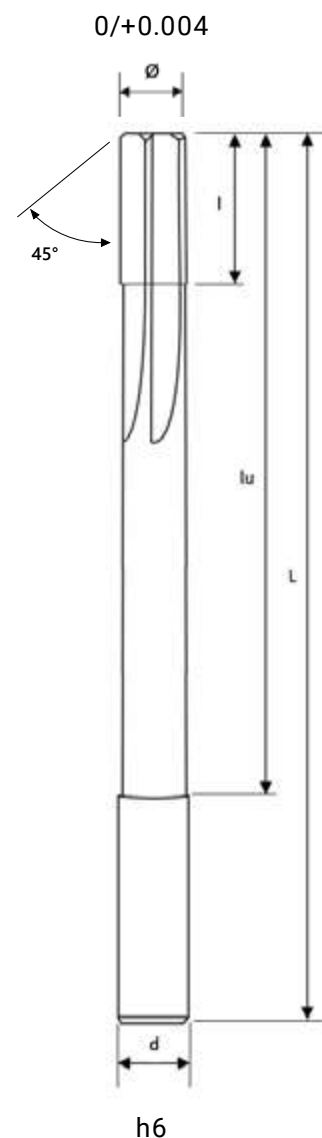
Alesatori lunghi MD integrale - Taglienti diritti per fori ciechi



VHM lange Maschinenreibahlen - Geradenutet für Sackloch



Ø	+ Ø	d	L	l	lu	Z
2.76 → 3.25	3.005	3	95	12	70	4
3.26 → 3.75	3.505	4	95	12	70	4
3.76 → 4.25	4.005	4	105	16	80	4
4.26 → 4.75	4.505	4	105	16	80	4
4.76 → 5.25	5.005	5	115	30	90	4
5.26 → 5.75	5.505	5	115	30	90	4
5.76 → 6.25	6.005	6	130	30	100	4
6.26 → 6.75	6.505	6	130	30	100	6
6.76 → 7.25	7.005	8	140	30	110	6
7.26 → 7.75	7.505	8	140	30	110	6
7.76 → 8.25	8.005	8	160	30	130	6
8.26 → 8.75	8.505	8	160	30	130	6
8.76 → 9.25	9.005	10	160	30	130	6
9.26 → 9.75	9.505	10	160	30	130	6
9.76 → 10.25	10.005	10	190	30	150	6
10.26 → 10.75		10	190	30	150	6
10.76 → 11.25		12	190	30	150	6
11.26 → 11.75		12	190	30	150	6
11.76 → 12.25		12	220	35	170	6
12.26 → 12.75		12	220	35	170	6
12.76 → 13.25		14	220	35	170	6
13.26 → 13.75		14	220	35	170	6
13.76 → 14.25		14	220	35	170	6
14.26 → 14.75		14	220	35	170	6
14.76 → 15.25		16	220	35	170	6
15.26 → 15.75		16	220	35	170	6
15.76 → 16.25		16	230	40	180	6
16.26 → 16.75		16	230	40	180	6
16.76 → 17.25		18	230	40	180	6
17.26 → 17.75		18	230	40	180	6
17.76 → 18.25		18	230	40	180	6
18.26 → 18.75		18	230	40	180	6
18.76 → 19.25		20	230	40	180	6
19.26 → 19.75		20	230	40	180	6
19.76 → 20.25		20	230	40	180	6



Ex. ref. Ø3.76 = ALC775-003.760